Installation Guide

Please review all instructions prior to installation.

AI UMINATION
ARCHITECTURAL PRODUCTS
INNOVATIVE DESIGN. CONTRACTOR APPROVED. POWERED BY ARCH-FAB.

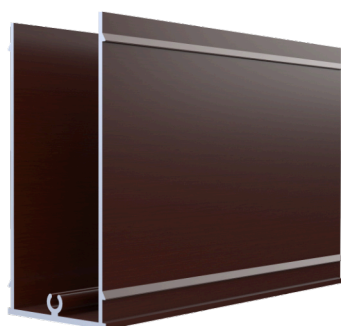# Batten Components

2"x2" Batten Cover
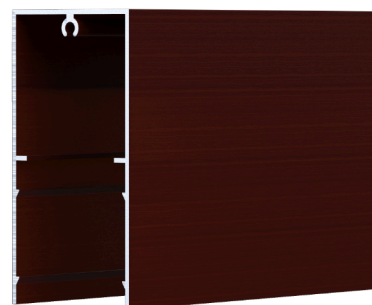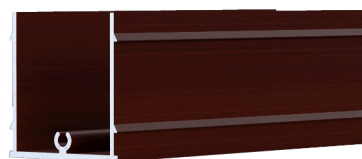
2"x4" Batten Cover

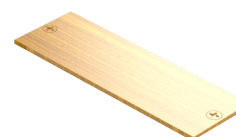2"x8" Batten Cover

2"x6" Batten Cover

2"x4" Batten Base

2"x2" Batten Base

Tools List

Saw   Screw Gun
Mallet   Level

2", 4", 6", 8"
End Caps
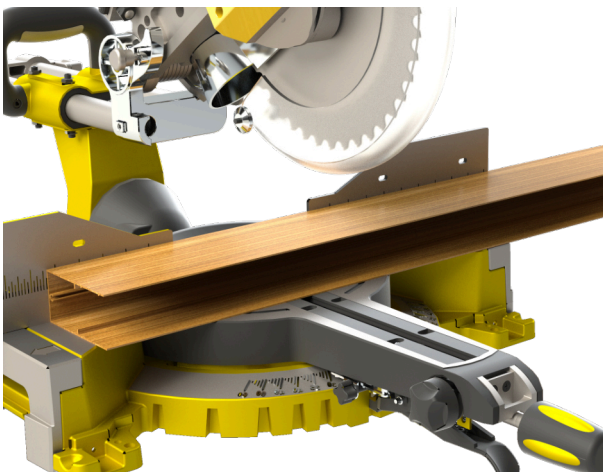*(fasteners included with end caps only)*

IMPORTANT NOTES

Carefully unwrap the materials and handle with care.

1. MEASURE & MARK BATTEN LOCATIONS

Determine the location of the first batten and identify the center measurement - either horizontal or vertical. Then measure and mark the remaining batten locations with the specified spacing.
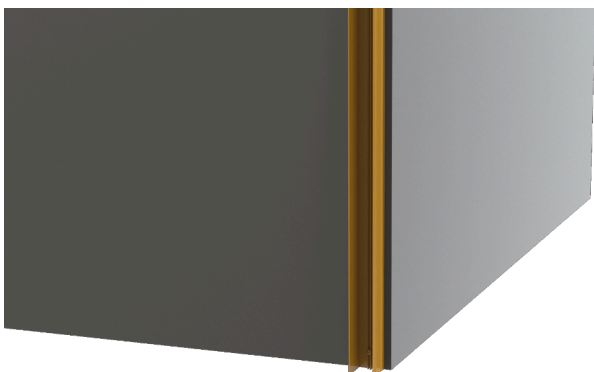
2. CUT BATTENS TO LENGTH

Cut the batten base and cover separately to the same desired span length.

If the span length is longer than the batten 24' span, alternate base and cover lengths so that butted edges overlap. (See step 4 example image.)

Refer to the connection details to know whether your project requires a crush tube at each fastener.

3. INSTALL BATTEN BASE

Install the 2″ batten base with the center emboss in line with center measurement. Fasten screws every 6' in an alternating pattern into the batten base.
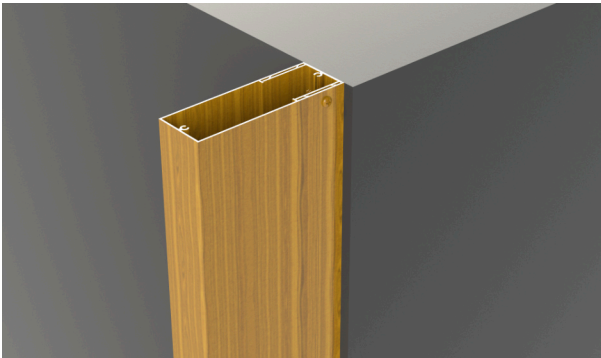
Use a level to confirm that the battens are plumb and level across their spans with remaining batten bases.

4. ATTACH BATTEN COVER

Take the batten cover and push into the base until they click together and the cover lays flat. It will then look like one complete piece.
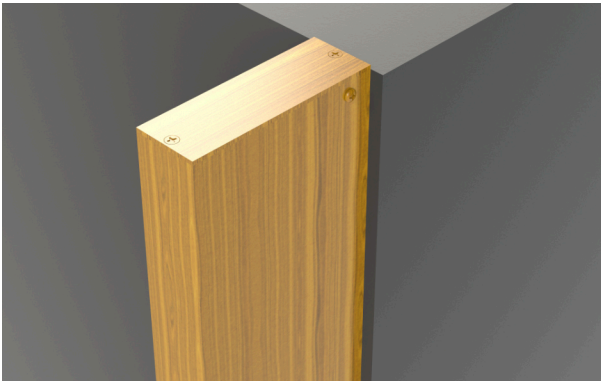
Mallet may be used to ensure a snug connection.

5. INSTALL END CAPS

Where batten ends are visible, attach an end cap through the countersunk holes into the screw bosses of the batten base and cover. Be sure to apply fasteners on the side of the end cap with the countersunk holes.

If either the top and bottom are not visible, then end caps may not be needed.
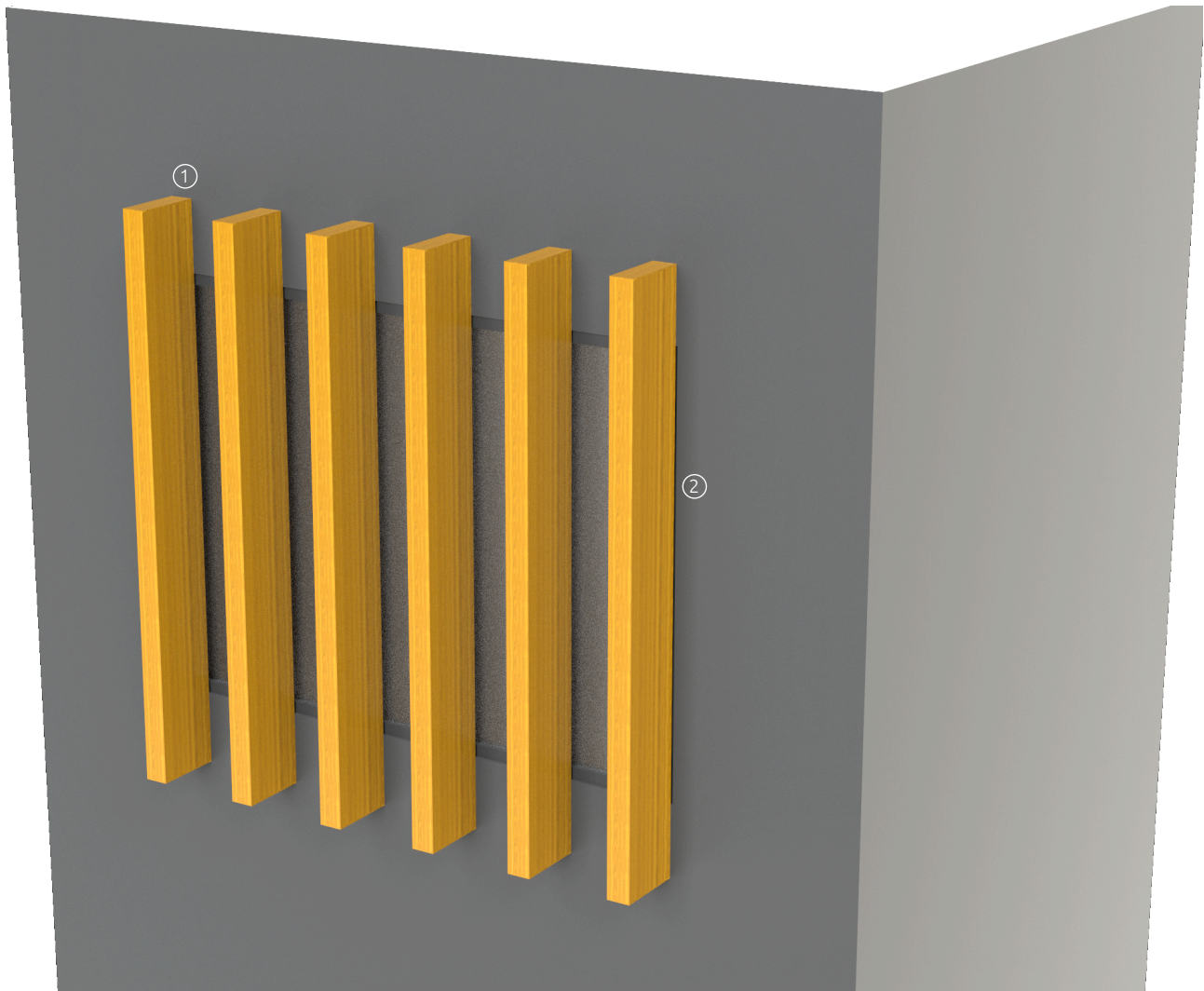
VERTICAL ATTACHMENT NOTE

For vertical applications only, install one screw or rivet into the side of the connected batten pieces towards the top to prevent slippage over time.

BOTTOM END CAP NOTE

For applications with a bottom end cap, add a weep hole..

1. Batten
2. End Cap

CLEANING RECOMMENDATIONS

Alumination Architectural Products do not require any maintenance to preserve the powder coat finish; however, regular cleaning is recommended to ensure optimal longevity. For more instructions on cleaning and care, go to alumination-ap.com/downloads/alumination-cleaning-care-instructions.pdf

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