

# Limited Warranty for Plank & Batten Systems



Subject to compliance with the installation instructions and maintenance requirements set forth, Alumination Architectural Products (Alumination) extends the following warranties for its extruded aluminum plank and batten products (Products): Materials and Workmanship 50 (fifty) years, Finish 15 (fifteen) years for decorative finishes and 10 (ten) years for solid finishes, commencing from the date of shipment.

## CLAUSE 1: WARRANTY COVERAGE

1.1 Alumination Architectural Products (Alumination) provides a clear warranty, expressly confirming that its aluminum products are free of manufacturing defects in material or workmanship. When installed in accordance with Alumination specifications and adequately maintained, the product is warranted against the following:

1.1.1 Buckling: The product itself will remain free from any buckling unrelated to the substrate and/or structure to which the Alumination system is affixed. For the purposes of this warranty, buckling is defined as warping of the product(s) exceeding one sixteenth of an inch out of plane per linear foot.

1.1.2 Corrosion: When applied and properly maintained, the product is additionally guaranteed against rusting and corroding, subject to the limitations outlined in Clause 3.

### 1.2 Warranty Coverage Details

1.2.1 During the Limited Warranty Period, if the product is found to be defective in material or workmanship as specified in this Clause 1, Alumination, at its sole discretion, will replace the defective portion of the product. This replacement will employ standard materials, methods, and workmanship necessary to fulfill the original guarantee.

1.2.2 Alumination's replacement of the defective product under this Limited Warranty stands as the exclusive remedy for any defect in materials or workmanship.

1.2.3 Alumination explicitly states that it will not refund or cover any costs associated with labor or accessory materials in connection with the warranty.

## CLAUSE 2: ALUMINUM POWDER COAT FINISH WARRANTY

During the specified warranty period, the following conditions apply to the Alumination Finish:

2.1 Cracking: No visible cracking of the Alumination Finish shall be apparent.

2.2 Chalking Resistance: The Alumination Finish shall exhibit no chalking exceeding a No. 6 rating based on ASTM D4214.

2.3 Color Retention: The Alumination Finish shall experience no color change exceeding 5 (five) CIE Lab AE units, as calculated in accordance with ASTM 2244 Section 6.3. Measurements will be taken on the exposed paint surface, cleaned of contaminants, with corresponding values measured on the original retained batch panel.

2.4 Gloss Retention: The coated surface must retain a minimum of 30% of the original gloss. Measurements will be taken on the exposed paint surface, cleaned of contaminants, with corresponding values measured on the original retained batch panel.

2.5 Adhesion: Initial application of the Alumination Finish on test panels, measured according to AAMA 2604-02 Clause 7.4.1.1, must show no removal of the film.

2.6 Alumination's Obligations: Alumination's exclusive liability under this warranty is limited to refinishing, repairing, and/or replacing, at Alumination's sole discretion, the defective portion of the product. Replacement of the defective product is the exclusive remedy, and Alumination will not refund or cover any costs related to labor or accessory materials.

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## CLAUSE 3: WARRANTY TERMS & CONDITIONS

3.1 Warranty Period: The "Warranty Period" for Clause 1 warranties is fifty (50) years for as long as the owner/purchaser lives and owns the property. For Clause 2, the Warranty Period is fifteen (15) years from the date of shipment.

3.2 Registration Requirement: Product registration is mandatory for warranty activation. The warranty is valid for the original purchaser and one additional owner of the structure where the product is installed.

3.3 One-Time Transfer: The original purchaser can transfer the warranty to a new owner within 90 days of the property transfer, subject to registration. After transfer, the warranty is prorated based on the installation date.

3.4 Commercially Impractical Situations: If repair, refinish, or replacement is not commercially practical, Alumination may refund an amount up to the owner's original purchase price.

3.5 Warranty Exclusions: The warranty does not cover damages sustained during transit from factory to specified contract location. Damages sustained to the finish caused by scratching or abrasions after installation or as a result of standing water. The warranty will not be applicable to damage or failure, which is caused by acts of God including, but limited to accident, supernatural event, explosion, civil commotion, or other such events.

3.6 Required Maintenance: Annual maintenance with a soft sponge, water, and mild detergent is required. Pressure washing and harsh chemicals are not recommended.

3.7 Workmanship Exclusion: The warranty does not cover installer workmanship. No liability is imposed on Alumination for unsatisfactory performance due to faulty installation.

3.8 Exclusion of Warranties: This warranty constitutes the entire agreement, and Alumination disclaims any implied warranties. Alumination's liability is limited, and no one is authorized to make representations beyond what is expressly stated. The warranty duration is subject to applicable local law, and it provides specific legal rights.

These limited warranties outline Alumination's responsibilities and exclude liability for incidental or consequential damages.