

# Limited Warranty for Panel & Batten Systems



Subject to compliance with the installation instructions and maintenance requirements set forth, Alumination Architectural Products (Alumination) extends the following warranties for its extruded aluminum plank and batten products (Products): Materials and Workmanship 50 (fifty) years, Finish 15 (fifteen) years for decorative finishes and 10 (ten) years for solid finishes, commencing from the date of shipment.

## CLAUSE 1: WARRANTY COVERAGE

1.1 Alumination Architectural Products (Alumination) provides a clear warranty, expressly confirming that its aluminum products are free of manufacturing defects in material or workmanship. When installed in accordance with Alumination specifications and adequately maintained, the product is warranted against the following:

1.1.1 Buckling: The product itself will remain free from any buckling unrelated to the substrate and/or structure to which the Alumination system is affixed. For the purposes of this warranty, buckling is defined as warping of the product(s) exceeding one sixteenth of an inch out of plane per linear foot.

1.1.2 Corrosion: When applied and properly maintained, the product is additionally guaranteed against rusting and corroding, subject to the limitations outlined in Clause 3.

### 1.2 Warranty Coverage Details

1.2.1 During the Limited Warranty Period, if the product is found to be defective in material or workmanship as specified in this Clause 1, Alumination, at its sole discretion, will replace the defective portion of the product. This replacement will employ standard materials, methods, and workmanship necessary to fulfill the original guarantee.

1.2.2 Alumination's replacement of the defective product under this Limited Warranty stands as the exclusive remedy for any defect in materials or workmanship.

1.2.3 Alumination explicitly states that it will not refund or cover any costs associated with labor or accessory materials in connection with the warranty.

## CLAUSE 2: ALUMINUM POWDER COAT FINISH WARRANTY

During the specified warranty period, the following conditions apply to the Alumination Finish:

2.1 Cracking: No visible cracking of the Alumination Finish shall be apparent.

2.2 Chalking Resistance: The Alumination Finish shall exhibit no chalking exceeding a No. 6 rating based on ASTM D4214.

2.3 Color Retention: The Alumination Finish shall experience no color change exceeding 5 (five) CIE Lab AE units, as calculated in accordance with ASTM 2244 Section 6.3. Measurements will be taken on the exposed paint surface, cleaned of contaminants, with corresponding values measured on the original retained batch panel.

2.4 Gloss Retention: The coated surface must retain a minimum of 30% of the original gloss. Measurements will be taken on the exposed paint surface, cleaned of contaminants, with corresponding values measured on the original retained batch panel.

2.5 Adhesion: Initial application of the Alumination Finish on test panels, measured according to AAMA 2604-02 Clause 7.4.1.1, must show no removal of the film.

2.6 Alumination's Obligations: Alumination's exclusive liability under this warranty is limited to refinishing, repairing, and/or replacing, at Alumination's sole discretion, the defective portion of the product. Replacement of the defective product is the exclusive remedy, and Alumination will not refund or cover any costs related to labor or accessory materials.