

Alumination Architectural Products do not require any maintenance to preserve the powder coat finish; however, regular cleaning is recommended to ensure optimal longevity. Exposure to weathering can cause gloss loss, chalking, and slight color change over time and routine cleaning can help reduce the effects of exposure to the elements and eliminate dirt and debris.

## CONSIDERATIONS

- It's important to note if they are used in non-exposed surfaces like soffits. These areas often have more condensation and less access to rainwater for cleaning.
- In metropolitan areas with higher levels of air pollutants, more frequent cleaning may be necessary.
- Conversely, areas with higher rain frequency require less maintenance due to natural cleaning by rainfall.
- Avoid cleaning during freezing weather or in direct sunlight for best results.

## DO NOT USE THE FOLLOWING PRODUCTS

To maintain the (15) year warranty and avoid a chemical reaction on the finish, refrain from using the following products:

- Thinners, solvent-based or abrasive cleaners
- Solutions containing hydrocarbons, ester, ketones
- Cleaners containing Trisodium Phosphate, Phosphoric Acid, Hydrochloric Acid, Hydrofluoric Acid, Fluorides, and/or Alcohol
- Acids or Alkaline Cleaners
- Other compounds or abrasive cleaners that may cause a metal reaction.

## CLEANING TIPS FOR POWDER COATED PRODUCTS

1. Start by gently rinsing the surface with a hose to remove any loose dirt or debris.
2. Mix a solution of mild detergent and warm water. Do not use any cleaners that contain the prohibited compounds mentioned earlier.
3. Apply the cleaning solution to the surface using a soft-bristled brush or sponge. Work in small sections, starting at the top and working your way down.
4. Rinse each section thoroughly with clean water before moving on to the next.
5. Once you have cleaned the entire surface, rinse it thoroughly with clean water again to ensure all soap residue is removed.
6. Dry the surface with a clean, soft cloth or allow it to air dry.

Remember to avoid cleaning powder-coated surfaces in direct sunlight or freezing weather, and to take into account location conditions when deciding on the frequency of cleaning. By following these guidelines, you can help maintain the warranty and keep your powder-coated products looking their best.